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Hello All, Machine is Doosan PUMA 300 lathe FANUC I series Normally I write out long hand all grooves. Just G0 and G1 F.01 I am cutting an OD groove and was going to try G75 the Doosan programming Manual shows no reference to chamfers or corner rounding in the book. Tool is a .1875 wide cut off tool not made for turning or I would try G71 The groove is 2.35" +/- .005 wide .69" radius deep ...

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The PUMA TT is a horizontal turning center that's built for mass production of high precision automotive or medical parts, among other industries. Backed by live tooling turrets, a Y-axis and a built-in design sub-spindle, this is simultaneous machining for the win. Explore Models. 8" - 12" Chuck Size.

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Doosan Infracore Machine Tools started with the Changwon factory in 1976. Then entered into the global market in 1981 and providing superior quality, technology, and products to customers all around the global.

DOOSAN PUMA 300L CNC Lathes - MachineTools.com

PUMA Turning centers that are equipped with a sub spindle and Y-axis include a rotary axis each on the main and on the sub spindle. The rotary axis on the sub spindle is assigned as the A-axis. NC programming for the A-axis is done same way as on the C-axis, except as noted, below. Reference Return Command: G28 A0, (or G30 A0)

NC Programming for PUMA Turning Centers

Used Daewoo Puma 300LC CNC Turning Long Bed Lathe for Sale in Chino, California, MachineStation USA. Puma 300LC. 12" 3 Jaw Hydraulic Chuck. Make: Daewoo. A2-11 Spindle. Max Turning Length: 50.4". Spindle Nose: A2-11. Swing Over Bed: 22.4" We sell Used CNC Lathes & Turning Centers from Haas, Mazak, Doosan, Mori Seiki.

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Used DAEWOO PUMA 200 CNC Lathe 235

Make Offer - Doosan/Daewoo Puma 230MS CNC Lathe, 2001 - Live Tooling, Sub Spindle, Video, C A Doosan Puma 4100B CNC Lathe, 2015 - Tailstock, Chip Conveyor, Tool Setter \$115,000.00

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Used DAEWOO Puma 300 MB CNC Lathe 350

High-performance. Y-axis, turning center you need with the 8" chuck. In addition to extraordinary capabilities that come standard with the entire PUMA series, the 2nd generation is designed to further reduce non-cutting and set-up time, as well as a reinforced spindle for less vibration and higher precision making the PUMA 2100Y II even more productive.